

Key Features

- ▶ Compact & Lightweight
- ▶ Dust & Water Resistant
- ▶ Software Development Kit
- ▶ High Precision Low Drift
- ▶ Versatile, Low Latency Connectivity
- ▶ Robust multi-orientation connector



Configurations

Ordering number	Description
BFT-MENS-IND2-B4	SensONE T80 Gen A 6-axis FT sensor with Industrial interface
BFT-MENS-CAT2-B4	SensONE T80 Gen A 6-axis FT sensor with EtherCAT interface

Technical Specifications

Please refer to the table for all sensor specifications. For additional information, feel free to consult our team of engineers at info@botasys.com

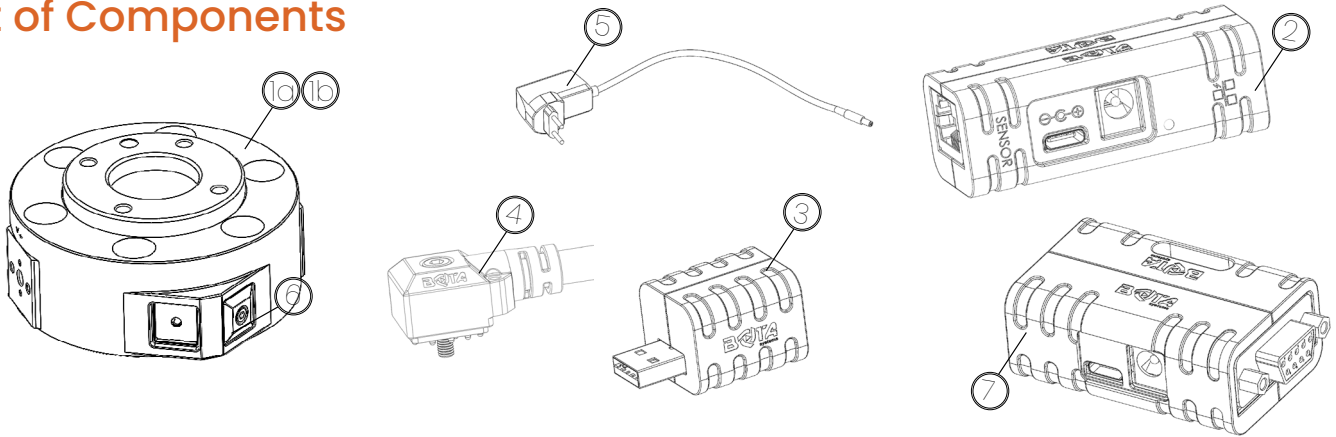
	F _x	F _y	F _z	M _x	M _y	M _z
Range	2000 N	2000 N	4000 N	80 Nm	80 Nm	80 Nm
Overload limit*	7200 N	7200 N	12800 N	200 Nm	200 Nm	200 Nm
NFR**	720 mN	720 mN	540 mN	21 mNm	21 mNm	7 mNm
Accuracy @FS ***	<2.0%	<2.0%	<2.0%	<2.0%	<2.0%	<2.0%
Nonlinearity	<2.0%	<2.0%	<2.0%	<2.0%	<2.0%	<2.0%
Drift	<100 mN/h	<100 mN/h	<500 mN/h	<3 mNm/h	<3 mNm/h	<3 mNm/h
Size (D x H) and Weight	100 mm x 48 mm / 710 grams					
Ingress protection	Dust and water resistant					
Operating temperature	0°C – 55°C					
Industrial			EtherCAT			
Communication	Ethernet 100 mbps, RS422/485/232, USB			EtherCAT in/out, USB		
Maximum sampling rate	3800 Hz					
IMU, Max Acceleration, Angular rate	6 DoF IMU 6 DoF accelerometer & Gyroscope, ±16g & ±2000°/sec					
Power supply	5 – 60 V (Max 75 V), 2.5 W					

* Overload limit values are simulated using FEA methods. Real-life results may deviate from simulation results.

** NFR (noise-free resolution) refers to (6σ) peak-to-peak noise distribution of sensor signal at 100 Hz.

*** Accuracy at Full Scale

List of Components



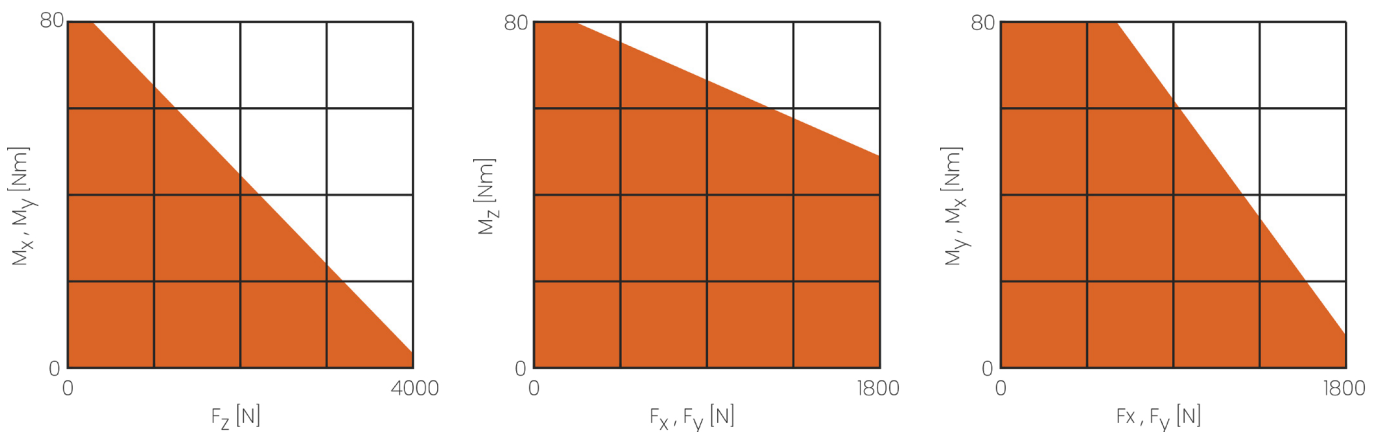
#	Ordering Number	Description	Included in configuration
1a	BFT-MENS-IND2-B4	SensONE T80 Gen A 6-axis F/T sensor with Industrial interface	BFT-MENS-IND2-B4
1b	BFT-MENS-CAT2-B4	SensONE T80 Gen A 6-axis F/T sensor with EtherCAT interface	BFT-MENS-CAT2-B4
2	ACC-NET-POE	Ethernet & EtherCAT cable adapter for Gen A Sensors	All configurations
3	ACC-NET-USB	USB cable adapter for Gen A Sensors	All configurations
4	ACC-RJ45-B4-3M	3.0m B4LP™ Sensor Cable Accessory	All configurations
5	ACC-SS-12V-12W-PSU	Sensor Power Supply (PSU)	All configurations
6	ACC-B4-COVER	B4LP™ Connector Cover	All configurations
7	ACC-NET-SER	Serial cable adapter for Gen A Sensors	Purchase separately

Combined Loading Graphs

During single-axis loading, the sensor can operate up to its normal range. Above the sensor's normal range, the readings become inaccurate. The sensor should not work outside of its normal operating range.

When more than one axis is loaded, it becomes a combined loading, and the range of the sensor reduces.

The following graphs represent the combined loading scenarios, and the **orange area** represents the sensor's normal operating range.



 SensONE T80 Gen A 6-axis F/T sensor

Sensor Interface

Cable Pinout

The sensor features the new B4LP™ connector (Bota 4-orientation Low Profile), developed by Bota Systems. The cable is pre-attached but can be unscrewed and reattached in any of four orientations. The other end of the cable has an RJ45 connector with a proprietary pinout.

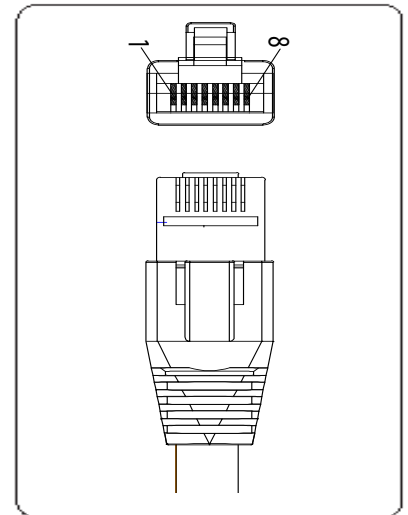
Do not connect it to a standard Ethernet port—it is not Ethernet-compatible.

Gen A sensors support multiple communication interfaces. The B4LP cable must be plugged into the appropriate sensor port:

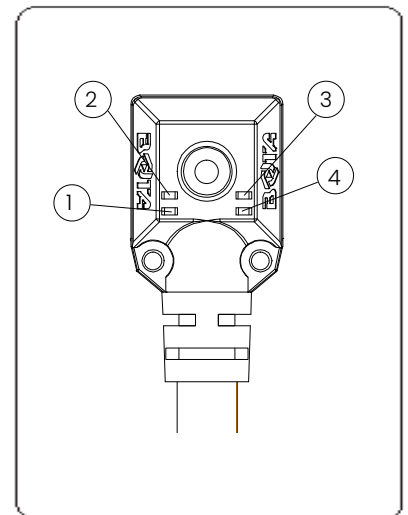
- **ECAT** – EtherCAT
- **ENET** – Ethernet (Modbus TCP or Bota Socket)
- **SERIAL** – Serial communication (supports RS232, RS422, RS485, with selectable termination)

All ports also support USB, which can be used for sensor configuration and as primary communication interface. Sensor setup can be managed through the Bota Configuration Tool, a web-based interface used to select the desired communication interface and protocol (e.g., RS232, RS485, or EtherCAT), Ethernet IP address or Modbus ID, etc and adjust other system-level settings like output rate and sensor offsets.

Pin	Wire color	ENET / ECAT	Serial RS422	Serial RS485	Serial RS232
1	White-Orange	TX + (PoE+)	TX +	(A) TX/RX +	
2	Orange	TX - (PoE+)	TX -	(B) TX/RX -	RX
3	White-Green	RX + (PoE-)	RX +		TX
4	Blue	USB -	USB -	USB -	USB -
5	White-Blue	USB +	USB +	USB +	USB +
6	Green	RX - (PoE-)	Rx -		
7	White Brown	5-60V Input	5-60V Input	5-60V Input	5-60V Input
8	Brown	GND	GND	GND	GND
SH	Shield	Shield	Shield	Shield	Shield



LED	LED color	Ethernet	Serial	EtherCAT
1	Green	State	State	RUN
2	Red	Errors	Errors	ERR
3	Orange	Activity	Sensor Transmitting	-
4	Green	Link	Sensor Receiving	Link/Activity



Cable Adapters

ACC-NET-POE

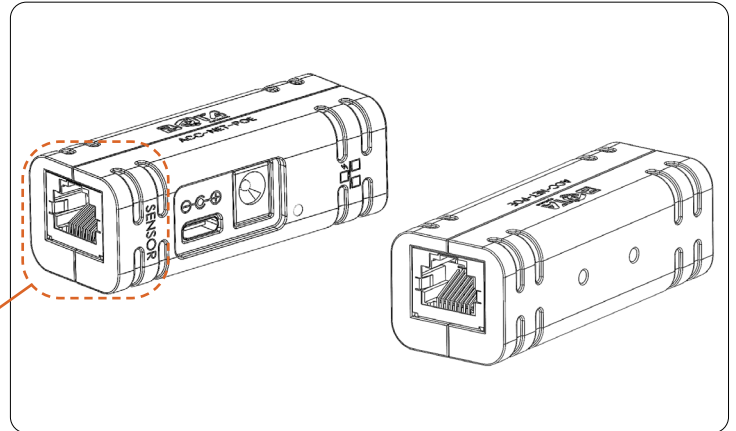
This adapter is used for Ethernet or EtherCAT communication, it plugs directly to the **sensor cable** and provide Ethernet base communication. Additionally the adapter provides a USB connection to configure and read data from the sensor. The sensor can be powered through: a) the USB-C connection, b) the 2.1mm DC jack, c) PoE 802.3af the Ethernet port.

The correct communication interface should be selected using the configuration tool and the sensor cable should be connected **ONLY** to ECAT or ENET labeled connector.



For Sensor Only, EtherCAT and Ethernet

Any other device will be damaged if connected to this port.

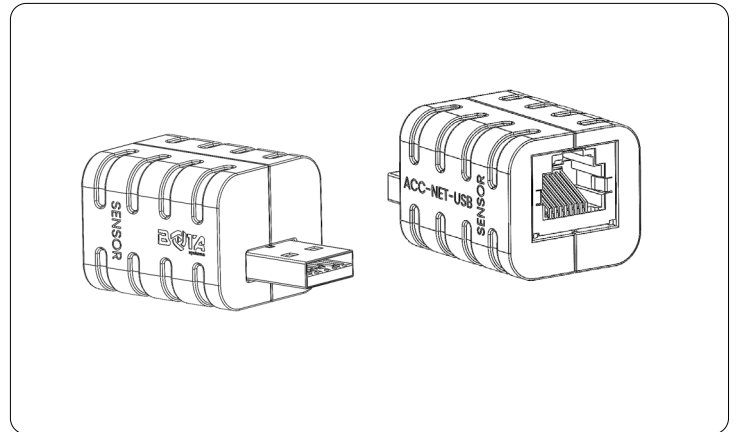


ACC-NET-USB

This adapter is used for USB communication that is available for all Gen A sensors. it plugs directly to the **sensor cable** and provides a USB-A male connector to configure and read data from the sensor. The sensor is powered through the USB connection, no external power is required.

If the sensor is only going to be used with USB select "Disabled - USB only" as Primary communication interface on the **sensor configuration tool**.

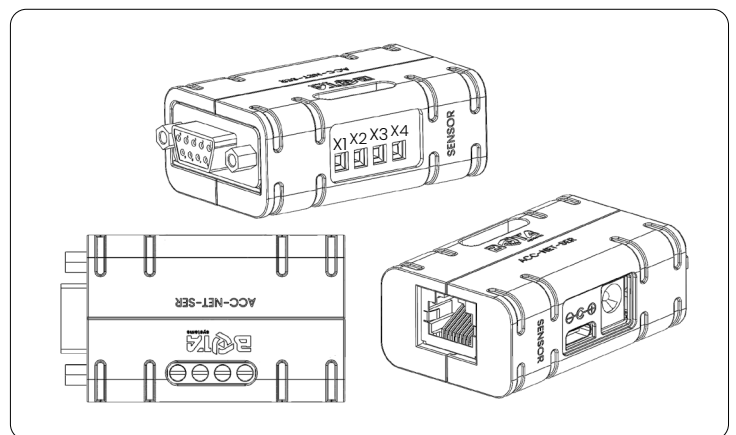
This adapter will work with the sensor cable plugged in all connectors labeled: ECAT, ENET, SERIAL



ACC-NET-SER (Purchase Separately)

This adapter is used for Serial Only communication, it plugs directly to the **sensor cable** and provide RS422/485/232 communication. Additionally the adapter provides a USB connection to configure and read data from the sensor. The sensor can be powered through: a) the USB-C connection, b) the 2.1mm DC jack.

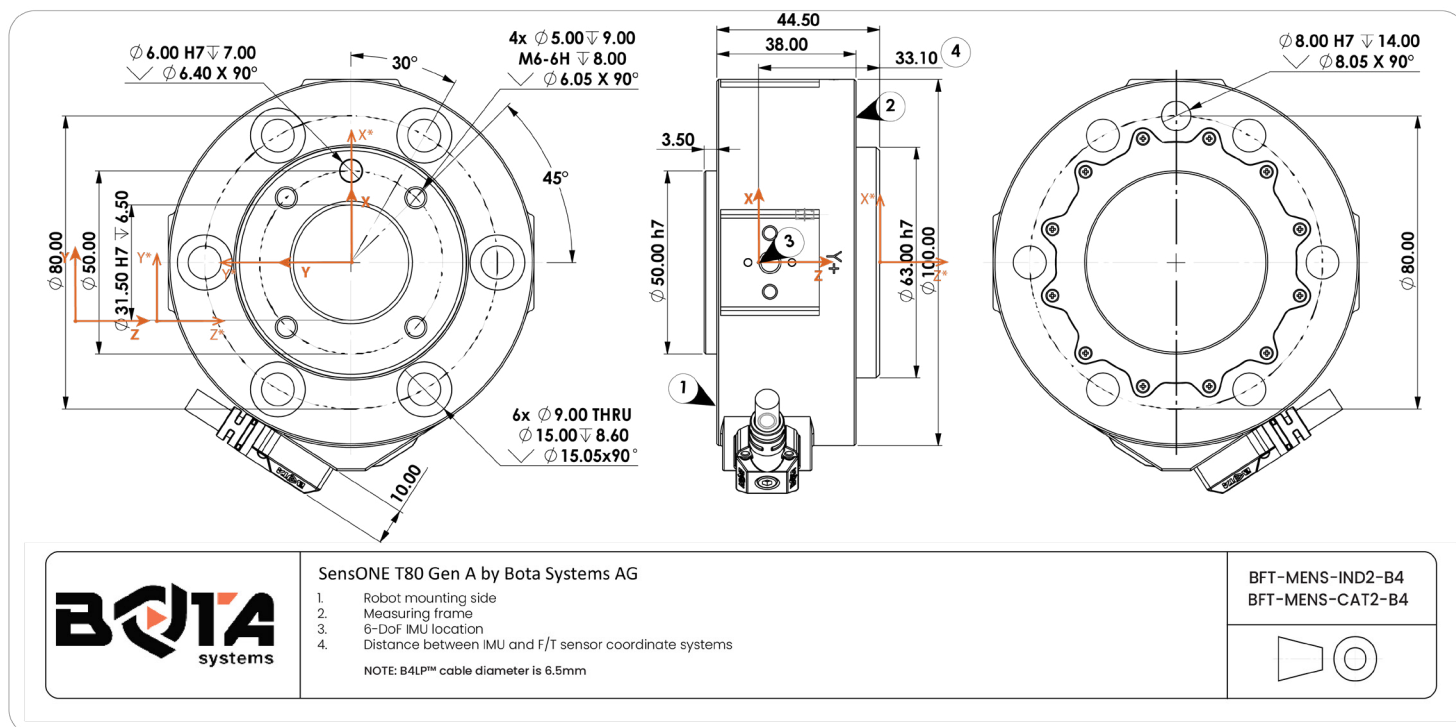
The communication interface should be selected using the **sensor configuration tool** and the sensor cable should **ONLY** be connected to SERIAL labeled connector.



#	Description
X1	RS422 TX+/RS485 A
X2	RS422 TX-/RS485 B/RS232 RX
X3	RS422 RX+/RS232 TX
X4	RS422 RX-

Refer to image for pinout position

Mechanical Dimensions



Crosstalk

Crosstalk in multi-axis force-torque sensors refers to the measurements in other axes when the sensor is excited only in a single axis. Crosstalk is reported as the percentile deviation from reference with respect to the full scale of that axis. Bota Systems provides a crosstalk certificate for your sensor tested according to **ISO 21612:2021** standard upon request. An exemplary crosstalk table is provided below as a reference.

Affected axis	F _x	F _y	F _z	M _x	M _y	M _z
F _x (%)	–	0.00	0.05	0.02	1.17	0.18
F _y (%)	0.01	–	0.07	1.40	0.12	2.08
F _z (%)	0.08	0.03	–	1.66	0.32	0.01
M _x (%)	0.03	0.67	0.09	–	0.03	0.13
M _y (%)	0.13	0.36	0.22	0.85	–	0.07
M _z (%)	0.23	0.06	0.03	0.67	0.68	–

Signal Noise

Signal noise is any unwanted modification that may arise during capture, storage, transmission, processing, or conversion of a communication signal. The upper limits for the standard deviation of noise distribution are reported in the following tables.

Sampling rate	F_x	F_y	F_z	M_x	M_y	M_z
100 Hz	37 mN	37 mN	40 mN	1.2 mNm	1.2 mNm	0.4 mNm
250 Hz	55 mN	55 mN	46 mN	1.8 mNm	1.8 mNm	0.6 mNm
1000 Hz	120 mN	120 mN	75 mN	3.5 mNm	3.5 mNm	1.2 mNm
2133 Hz	170 mN	170 mN	110 mN	5.5 mNm	5.5 mNm	1.8 mNm
3840 Hz	250 mN	250 mN	160 mN	8 mNm	8 mNm	2.6 mNm

Software

Integration

Bota Systems offers a complete software suite for rapid integration.

C++ and Python drivers are available for seamless integration into existing codebases or systems. A ROS 2 driver is also provided, built on the ROS 2 control framework for quick deployment. This driver includes pre-configured settings for the sensor.

[Get Started!](#)

Sensor configuration tool

A web based application [sensor configuration tool](#) is available for setting up and commissioning your sensor in no time without the need for drivers or installs. Setup the communication protocol, filtering, update rate and all other parameters of the sensor in no time without the need for reading the manual.

F1STACK

For more information, please refer to the [user manual](#).